

Messrs.:

Specification No. KU30045

Product Specification

Issued Date : 8 Jul. 2020

Part Description : Cylindrical Lithium-ion Battery US18650VTC5C

Customer Part No. :

MURATA Part No. :

Acknowledgement of receipt	
We have accepted and received the attached specification	
Date:	
Company:	
Dept.:	
Representative	Received by
<u>(Signature)</u>	<u>(Signature)</u>
(Type)	(Type)

Person responsible

Technical Dept.

Prepared by

Hiroyuki Kuroki (Signature)
(Type)

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8 Jul. 2020 (Type)

Product Engineering Section 3
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Murata Manufacturing Co., Ltd
(Company name/Dept.)
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Representative
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8 Jul. 2020 (Type)

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CUSTOMER SIGNATURE ON TOP PAGE OF THE OFFICIAL PRODUCT SPECIFICATION IS NECESSARY FOR THE SHIPMENT OF THIS BATTERY PRODUCT. PLEASE NOTE THAT CUSTOMER AGREES BY SUCH SIGNATURE THAT IN NO EVENT SHALL WE BE LIABLE TO CUSTOMER AND ANY THIRD PARTY FOR ANY DAMAGES OR LOSSES, INCLUDING BUT NOT LIMITED TO, ANY SPECIAL INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES OR LOSSES, COMPENSATION, REIMBURSEMENT, WHICH MAY BE CAUSED BY CUSTOMER'S NON-OBSERVANCE HEREOF.

Lithium-Ion Battery Specifications

1. General

1.1 Scope

This product specification is applied to “Lithium-Ion Rechargeable Batteries”.

1.2 Product Category

Lithium-Ion Rechargeable Battery

1.3 Cell Type

US18650VTC5

1.4 Cell Designation based on IEC61960

INR19/66

1.5 Acquired Safety Standard (Registration name : US18650VTC5)

UL1642 : File No.MH12566

UL62133 : File No.MH61426

IEC62133 2nd Edition

IEC62133-2 1st Edition

Taiwan Commodity Inspection Act (CNS 15364)

Indian Compulsory Registration Order, IS 16046:2018

(Murata Electronics Singapore (Pte.) Ltd. Product Only)

1.6 Applicable Safety Standard

United Nations, Recommendations on the Transport of Dangerous Goods (UN38.3)

Japan, Electrical Appliance and Material Safety Law

Reference

In case of the energy density is more than 400Wh/l (see 3.4 Energy Density), it is possibility to be subject to regulation by object country. It is recommend to confirm the contents of regulation.

As of January 2018 Japan, Electrical Appliance and Material Safety Law

“<http://www.meti.go.jp/policy/consumer/seian/denan/index.htm>” (Japanese)

“<http://www.meit.go.jp/english/policy/economy/consumer/pse/index.html>” (English)

2. Cell Rating

Item		Rating	Note
2.1 Rated Capacity		2500mAh	Discharge at 0.2ItA, 2.0V cut-off 23±2deg.C, after Standard Charging.
2.2 Maximum Charging Voltage		4.25V	
2.3 Discharging Cut-off Voltage		2.5V	Recommended Voltage
		2.0V	Lower limited Voltage
2.4 Continuous Maximum Charging Current		5.0A	60deg.C temperature cut required.
2.5 Continuous Maximum Discharging Current		30A	80deg.C temperature cut required.
2.6 Allowable Environment Temperature	Charging	0~+60deg.C	Refer to the cell temperature spec of 2.8 for cell surface temperature.
	Discharging	-20~+60deg.C	
2.7 Weight		44.3 ±1.5g	With tube

※ Cell condition at shipment SOC (State Of Charge) not exceed 30% of rated capacity.

※ In the case of air transportation, it corresponds to dangerous goods according to IATA's Dangerous Goods Regulations. Depending on the rated value of the products (pack) set by the customer, there would be possibility to interfere with the Air Transport Prohibited items in case of SOC ≥ 30%.

2.8 Cell Temperature Specification

2.8.1 Charging Conditions						
Temperature Range / Cell Surface Temperature Range				Upper Limited Charging Voltage	Maximum Charging Current	Recommended Charging Current
1	Low Temperature Range	0deg.C ≤ T < 10deg.C	A	4.25V	2.00A	1.00A
			B	4.15V	5.00A	2.00A
2	Standard Temperature Range	10deg.C ≤ T ≤ 45deg.C		4.25V	5.00A	2.50A
3	High Temperature Range	45deg.C < T ≤ 60deg.C		4.15V	5.00A	2.00A

At Low Charging Temperature range, condition A and B are both available.
Recommended condition is B.

2.8.2 Discharging Conditions	
Discharge at cell surface temperature below 80deg.C.	

3. Cell Nominal Value

Item	Nominal	Note
3.1 Nominal Capacity	2600mAh	Discharge at 0.2ItA, 2.0V cut-off after Standard Charging.
3.2 Nominal Voltage	3.6V	
3.3 Charging Voltage	4.20V	
3.4 Energy Density	526Wh/l	

4. Performance

4.1 Standard Test Conditions

Test condition shall be at 23 ±2deg.C and (65 ± 20)%RH However, temperature range of 15~30deg.C, humidity 25~85%RH is acceptable as far as the test reliability is assured.

4.2 Testing Instrument or Apparatus

4.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm specified by JIS B 7502(outside micrometer) or JIS B 7503(dial gauge).

4.2.2 Voltmeter and Ammeter

Voltmeters and ammeters shall be equal or more precision instruments specified by JIS C 1102 (Indication Electric Instrument Level 0.5).

4.3 Standard Charging definition

Charge at a constant voltage of 4.20V and a constant current of 2.5A for 2.5 hours in 23±2deg.C atmosphere.

4.4 Standard Discharging definition

Discharge at a constant current of 2.5A down to 2.5V in 23 ±2deg.C atmosphere.

4.5 Electrical Performance

Item	Condition	Specification										
4.5.1 Open-Circuit Voltage	Shipping condition Measuring condition Temperature : 27 ±3deg.C Accuracy : Within ±1mV	3.400~3.541V and the OCV shall be within 0.100V in the same cell lot.										
4.5.2 AC Impedance	After Standard Charging within 3 days.(1kHz)	8mΩ~18mΩ										
	Shipping Condition.(1kHz)	8mΩ~18mΩ										
4.5.3 Capacity	1 After Standard Charging. Discharge at 0.2ItA(500mA),Cut-off Voltage 2.0V.	2500mAh or more										
	2 After Standard Charging, Standard Discharging.	2375mAh or more										
	3 After Standard Charging. Discharge at 10A(10000mA), Cut-off Voltage 2.5V.	2250mAh or more										
	4 After Standard Charging. Discharge at 20A(20000mA), Cut-off Voltage 2.5V.	2000mAh or more										
	5 After Standard Charging. Discharge at 0.2ItA(500mA), Cut-off Voltage 2.007V.	2500mAh or more										
4.5.4 Charge/Discharge Cycle	Charge at 4.2V, 4.0A, Cut-off current 100mA ⇔Discharge at 10A, 2.5V cut-off After 300cycles.	1750mAh or more										
4.5.5 Storage Characteristic	After Standard Charging, Stored at 23deg.C for 28 days. Discharge at 10A, 2.5V Cut-off as Remaining Capacity.	2025mAh or more										
	After above Measurement, Discharge at 10A, 2.5V Cut-off after Standard Charging. Take this value as Recovery Capacity.	2140mAh or more										
	After Standard Charging, Stored at 45deg.C for 28 days. Discharge at 10A, 2.5V Cut-off as Remaining Capacity.	1910mAh or more										
	After above Measurement, Discharge at 10A, 2.5V Cut-off after Standard Charging. Take this value as Recovery Capacity.	2025mAh or more										
4.5.6 Long term Storage Characteristic	After Standard Charging, Store at 23deg.C, 365days. Discharge at 10A, 2.5V Cut-off after Standard Charging. Take this value as Recovery Capacity.	2025mAh or more										
4.5.7 Shipping state Storage Characteristic	After store shipping state sample under the following table conditions Standard Discharge. And then Discharge at 0.2ItA, 2.0V Cut-off, 23±2deg.C, after Standard Charging. Take this value as Recovery Capacity.	2000mAh or more										
<table border="1"> <thead> <tr> <th>Storage Period</th> <th>Storage Temperature</th> </tr> </thead> <tbody> <tr> <td>365days</td> <td>-20deg.C ≤ T ≤ 25deg.C</td> </tr> <tr> <td>90days</td> <td>-20deg.C ≤ T ≤ 45deg.C</td> </tr> <tr> <td>28days</td> <td>-20deg.C ≤ T ≤ 60deg.C</td> </tr> </tbody> </table> <p>T: ambient temperature.</p>		Storage Period	Storage Temperature	365days	-20deg.C ≤ T ≤ 25deg.C	90days	-20deg.C ≤ T ≤ 45deg.C	28days	-20deg.C ≤ T ≤ 60deg.C			
Storage Period	Storage Temperature											
365days	-20deg.C ≤ T ≤ 25deg.C											
90days	-20deg.C ≤ T ≤ 45deg.C											
28days	-20deg.C ≤ T ≤ 60deg.C											
4.5.8 Discharging Temperature Characteristic	Discharge at 10A, 2.5V Cut-off below Temperature after Standard Charging.	Refer to the left table										
<table border="1"> <thead> <tr> <th>Discharging Temperature</th> <th>Capacity</th> </tr> </thead> <tbody> <tr> <td>-10deg.C</td> <td>1575mAh or more</td> </tr> <tr> <td>0deg.C</td> <td>1800mAh or more</td> </tr> <tr> <td>23deg.C</td> <td>2250mAh or more</td> </tr> <tr> <td>45deg.C</td> <td>2250mAh or more</td> </tr> </tbody> </table>		Discharging Temperature	Capacity	-10deg.C	1575mAh or more	0deg.C	1800mAh or more	23deg.C	2250mAh or more	45deg.C	2250mAh or more	
Discharging Temperature	Capacity											
-10deg.C	1575mAh or more											
0deg.C	1800mAh or more											
23deg.C	2250mAh or more											
45deg.C	2250mAh or more											
4.5.9 Charging Temperature Characteristic	After Standard Discharging, Charge at 4.20V, 2.5V 2.5h below Temperature, and then Standard.	Refer to the left table										
<table border="1"> <thead> <tr> <th>Discharging. Storage Period</th> <th>Capacity</th> </tr> </thead> <tbody> <tr> <td>0deg.C</td> <td>2020mAh or more</td> </tr> <tr> <td>23deg.C</td> <td>2375mAh or more</td> </tr> <tr> <td>45deg.C</td> <td>2375mAh or more</td> </tr> </tbody> </table>		Discharging. Storage Period	Capacity	0deg.C	2020mAh or more	23deg.C	2375mAh or more	45deg.C	2375mAh or more			
Discharging. Storage Period	Capacity											
0deg.C	2020mAh or more											
23deg.C	2375mAh or more											
45deg.C	2375mAh or more											

4.6 Mechanical Performance

Item	Condition	Specification				
4.6.1 Shook Test	After Standard Charging, P-tile from height of 1.2m. Dropped in Each X, Y and Z for 3 time, with guide like as tube. Discharging 10A, Cut-off Voltage 2.5V Capacity of the 2nd time.	No leakage 2140mAh or more				
4.6.2 Vibration Test	After Standard Charging, Vibration is to be applied. Discharging at 10A, Cut-off Voltage 2.5V Capacity of the 2nd time. Sinusoidal Oscillation	No leakage 2140mAh or more				
	Frequency(Hz)		10~60	60~80	80~100	100~125
	Acceleration(m/s ²)		20.6	13.7	6.9	3.9
5min. Sweep Each XYZ for 1h						

5. Identification and Marking (Lot Number Definition : Manufacturing Date of Cells)

The code is printed on a surface of the can, under the tube, at six lines.

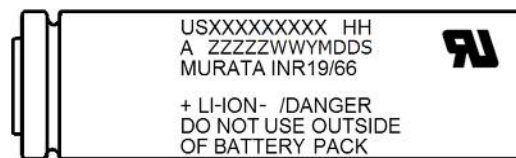


Fig.1

5.1 Manufacturer Name (Trade name for UL standard)

MURATA (Trade name for Tohoku Murata Manufacturing Co., Ltd.)

5.2 Model Name(Fig.1:USXXXXXXXXX)

US18650VTC5

5.3 Factory(Fig.1 : A for factory code)

【Fig.1】 SG or G : Murata Electronics Singapore (Pte.) Ltd. Tuas Plant.

5.4 Specification(Fig.1 : HH for Cell Type)

5C : US18650VTC5

5.5 Lot Number(Fig.1: YMDDS for Manufacturing Date of Cells)

ZZZZZ : Serial No.

Y : Year Supposing the year '15 as X, the year '16 as Y, the year '17 as Z, the year '18 as A, Every next year is counted as B, C, ... (Using an Alphabet letter)

M : Month January as A, the consecutive month as B, C, ... (Using an Alphabet letter)

D : Day 01, 02, ... 29, 30, 31 (Using figures)

S : Identification Code A, B, C, ... (Using an Alphabet letter)

5.6 Warning Message

DANGER DO NOT USE OUTSIDE OF BATTERY PACK

5.7 Cell Designation based on IEC61960

INR19/66

5.8 Battery Type

LI-ION (Lithium-ion Battery)



Fig.2

5.9 Polarity

+ , -

5.10 UL Recognition Mark (Fig.2)

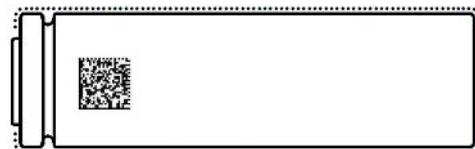


Fig.3

5.11 2Dimensional Code (Fig.3)

The code is on the surface of the tube

6. Outline

6.1 Shape/Dimension

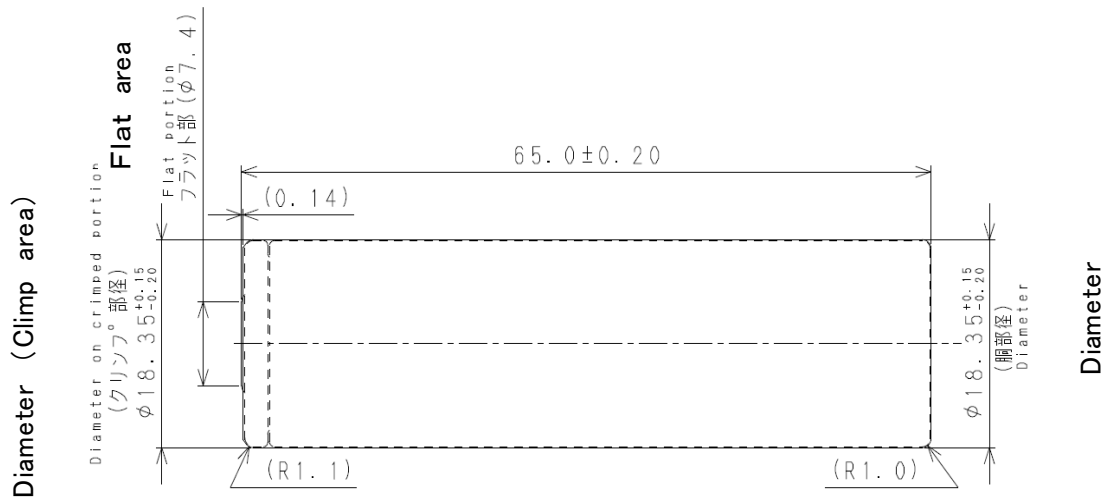
Diameter of crimp : 18.35 +0.15 / -0.20mm

Diameter of trunk : 18.35 +0.15 / -0.20mm (excluding wrinkle on the tube)

Total Height : 65.00 ±0.20mm

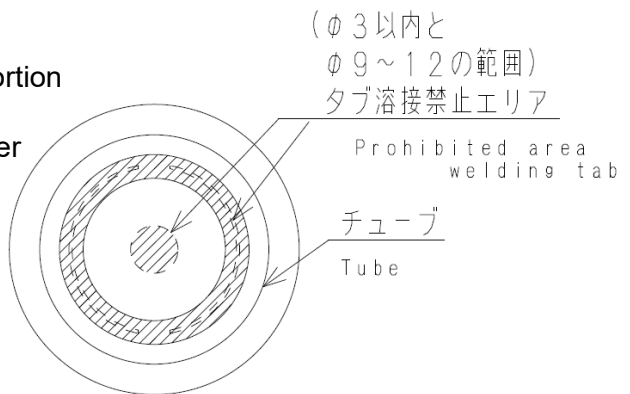
6.2 Appearance

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or deformation.



Prohibited area tab welding the bottom portion

As shown in the figure on the right,
Don't weld in the range of $\phi 3$ from center
and the range of $\phi 9 \sim \phi 12$



7. Caution

Caution on usage of Lithium-Ion Rechargeable Battery

 **CAUTION**

7.1 Caution for installing the battery into the pack

*Do not combine the different Lot Number cell (the Last 5 letters and figure) into the pack.

7.2 Caution for the battery and the pack

7.2.1 Charge

*It should be Constant Current-Constant Voltage (CC-CV) charging method.

7.2.2 Design of battery pack

*It shall be the shape which cannot be connected easily to any charger other than the dedicated charger.

*It shall have the structure which cannot be connected easily for end user to apply for another purpose.

*It shall have terminals or function which cannot easily cause external short circuit. (such as chain short by necklace).

*It shall not short easily by effect of vibration or drop due to contact of internal wiring materials to battery.

*Mounted PWB which is assembled in battery pack shall perform the smoke and fire protection for the electrolyte adhesion.

*It should have the structure which protect electrolyte to outside of battery pack, in case of the electrolyte leakage from battery cell.

7.2.3 Protection Circuit for Safety

*The protection circuit shall be installed in the battery pack or the charger.

*The battery system must possess the following four types of protective circuits;

7.2.3.1 Over charging protective circuit by each block cell voltage monitoring

By each block cell voltage monitoring, the overcharging protective circuit shall operate at less than 4.250V/cell.

7.2.3.2 Over discharging protective circuit by each block cell voltage monitoring

By each block cell voltage monitoring, the over discharging protective circuit shall operate at 1.5V/cell to 2.5V/cell.

7.2.3.3 Over current protective circuit

The over current protective circuit shall operate charging at less than 5A.

The over current protective circuit or device shall operate discharging at less than 30A.

If the over 30A discharge occur, the allowable time of operating over current protection comply with the below table.

Discharge current	~40A	~50A	~60 A	~70 A	~80 A
Time	<120 sec.	<70 sec.	<30 sec.	<20 sec.	<15sec.

7.2.3.4 Temperature protective circuit

The over temperature protective circuit at high temperature side shall operate discharging until 80deg.C on the cell surface. (Including overshoot).

The over temperature protective circuit at high temperature side shall operate charging at until 60deg.C on the cell surface. (Including overshoot).

The over temperature protective circuit at low temperature side shall operate charging below 0degC on the cell surface.

7.2.4 Prohibition of Charging at over discharged state.

*In the situation that the battery becomes over discharged to the point where it becomes less than or equal to 1.0V, it is prohibited to charge such battery.

7.2.5 Cell Configuration

*The cell configuration in the battery pack is to 4 parallels 13 series at the maximum.

7.3 Storage

*Keep and Store the same package condition as shipping from Manufacturer.

*The recommendation is SOC 10~50% for long-term storage.

*Recommended condition is temperature 0~25deg.C and Humidity 75%RH or less.

*Do not store the battery near heat sources, nor in a place subject to direct sunlight.

7.4 Prohibition Clause

WARNING

*Do not use the battery for any purpose other than the application and the battery pack specified in the Pack Check Sheet for Li-ion Cell (Category; Power Technology) of such battery.

*Do not resell the battery.

DANGER

*Do not expose the batteries to water or moisture.

*Do not leave the battery in a place of high temperature (60deg.C or more).

*Do not use the battery in a place of high temperature (60deg.C or more).

*Do not throw the battery into fire, nor heat the battery.

*Do not disassemble nor modify the battery.

*Do not add strong shock, nor drop the battery.

*Do not solder leads directly to the battery body.

*Do not short (+) and (-) terminal of the battery with a kind of metal.

*Do not reverse charge the battery.

*Do not penetrate the battery with a nail etc., nor make a hole in the battery.

*Do not put the battery into a microwave oven or high pressure container.

7.5 Note

If any doubt or inconvenience regards this specification arises, modification and revision shall be only made per mutual agreement.

Depending upon circumstances such as E.O.L of raw material for cell component, we may not be able to keep the supply of the cell. In that case, we will notify you of this announcement by more than 6 months before production stop (before discontinuation).

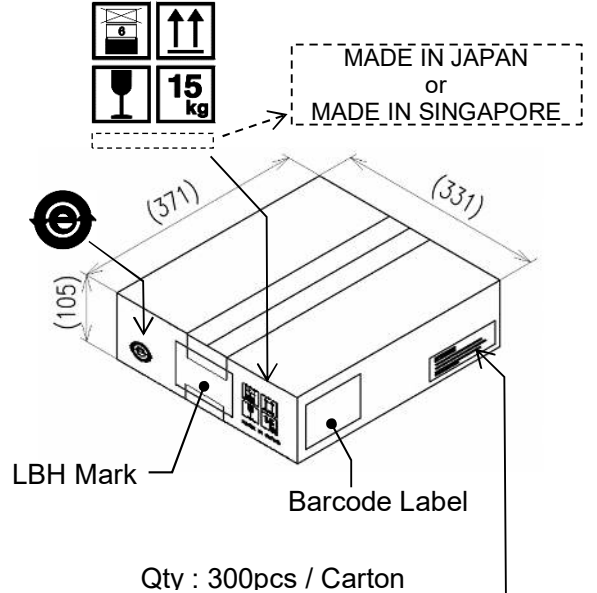
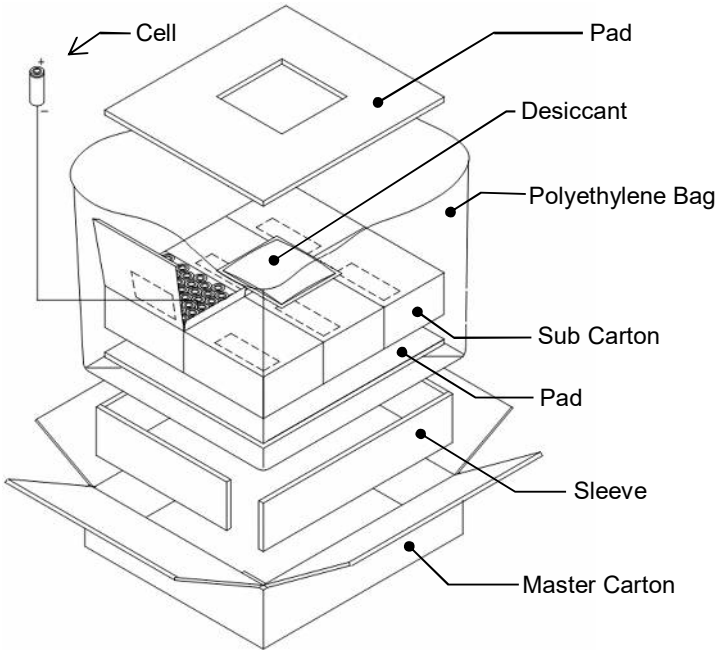
When production location of the cell is planned to be changed or added, we'll inform and provide of necessary evaluation data beforehand to get customer's approval.

8. Packing

8.1 Packing Instruction

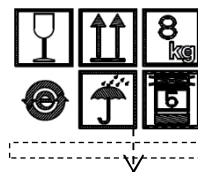
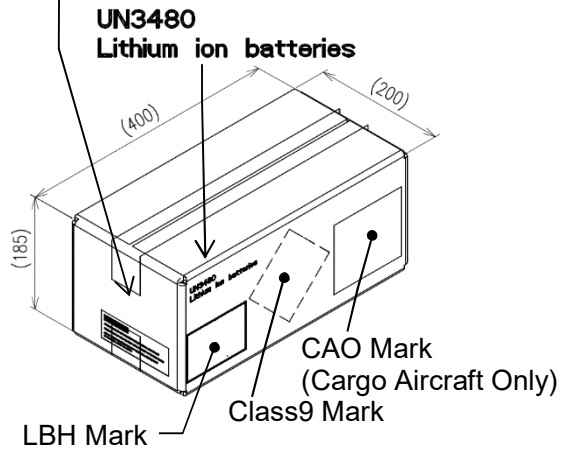
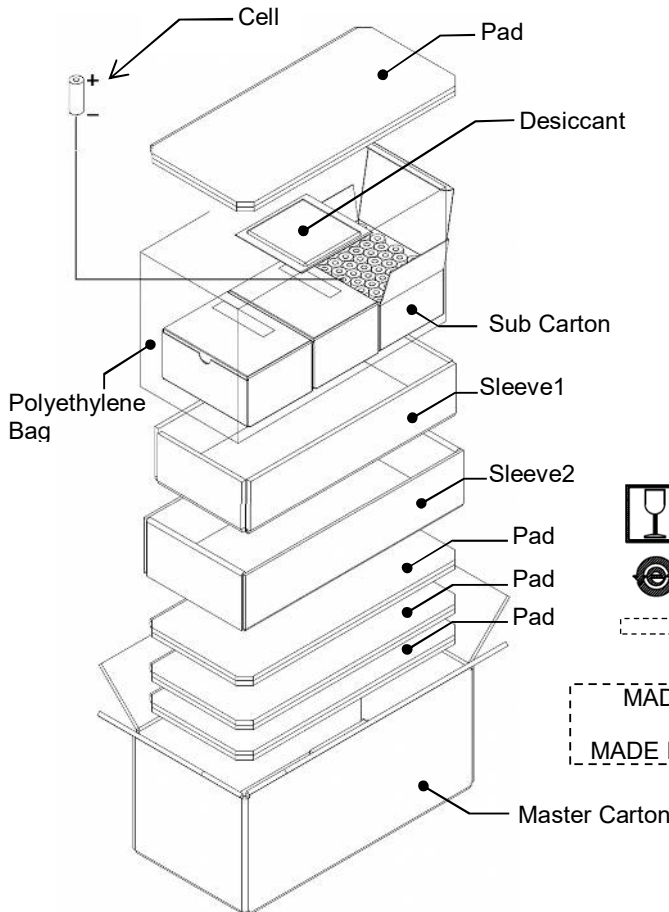
LBH, Class9 and CAO marks are printed on the surface on carton.
 These marks are compliant with the specified design of ICAO and IATA.

8.1.1 Boat transport specifications

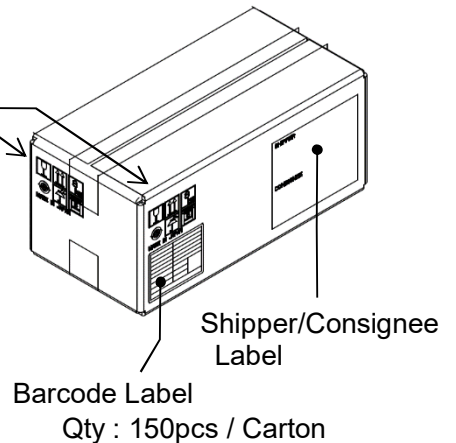


⚠ DANGER
 THESE CELLS ARE NOT INTENDED FOR INDIVIDUAL SALE OR USE.
 THESE CELLS MAY ONLY BE USED WITH ASSEMBLY OF BATTERY PACKS.
 USE OF THESE CELLS INDIVIDUALLY PRESENTS A SERIOUS RISK
 OF PERSONAL INJURY OR DEATH.

8.1.2 Air transport specifications



MADE IN JAPAN
 or
 MADE IN SINGAPORE




8.2 Parts Name Marking


Part name is marked on the bar code label of master carton.

This bar code label is stuck onto one of the faces of the master carton.

8.2.1 Boat transport specifications (Singapore - products)

CUSTOMER PARTS CODE	
MODEL NAME	USS180GWTC5C (SY6)
PARTS CODE	F49944551
CELL NAME	US18650VTC5C
SUPPLIER	Murata Manufacturing Co., Ltd.
CELL LOT No. & QTY	
LOT NO.	
CARTON NO.	
QUANTITY	
REMARKS:	

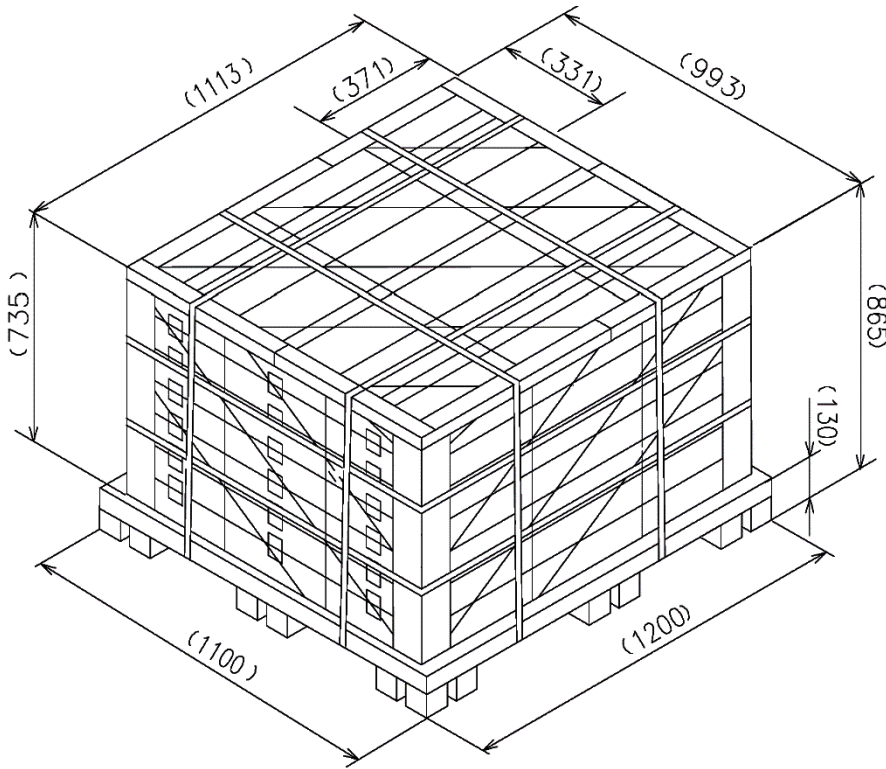
8.2.2 Air transport specifications (Singapore - products)

CUSTOMER PARTS CODE	
MODEL NAME	USS180GWTC5C (E)
PARTS CODE	F49944552
CELL NAME	US18650VTC5C
SUPPLIER	Murata Manufacturing Co., Ltd.
CELL LOT No. & QTY	
LOT NO.	
CARTON NO.	
QUANTITY	
REMARKS:	

8.3 Packing Instruction for Pallet

LBH, Class9 and CAO labels are affixed on the surface of the stretch film. These labels are compliant with the specified design of ICAO and IATA.

8.3.1 Boat transport specifications



8.3.2 Air transport specifications

